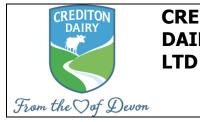
PRODUCT NAME	DP UHT Semi Skim Milk 12x1L		
LEGAL DESCRIPTION	ULTRA HEAT TREATED HOMOGENISED SEMI SKIMMED MILK		
Brand	Dairy Pride		
Declared Quantity	1 litre e Units Per Case 12		
Packing Site	CREDITON DAIRY Ltd		
Packing Site Details	CHURCH LANE		
	CREDITON		
	EX17 2AH		
Site Phone Number	013630772151		
Commercial Technical	Mike Overfield-Collins		
Manager	Email: mike.overfield-collins@creditondairy.co.uk		
<b>Technical Operations Manager</b>	Darren Olive		
	Email: Darren.olive@	pcreditondairy.co.uk	

Site details	
Health Mark	GB MV001
Certification	BRC Soil Association
	Red Tractor
Compliance	Crediton Dairy Complies with all current EU Food Safety legislation. Crediton Dairy Complies with all current EU Food Labelling legislation

RECIPE		
	Ingredient	% in final product
Ingredients	Semi Skimmed Milk.	100%
	Sourced from nearby farms and tested	
	before off-loading.	
Ingredient declaration	Semi Skimmed Milk	

Nutritional information: Typical values	Per 100ml	Per 200ml serving	% adult RI per 200 ml serving	
Energy kJ	194	388		
Energy kcal	46	92	5%	
Fat g	1.6	3.2	5%	
of which saturates	1	2	10%	
Carbohydrates g	4.6	9.2	4%	
of which sugars	4.6	9.2	10%	
Protein g	3.5	7	14%	
Salt g	0.11	0.22	4%	
*RI=Reference Intake of an average adult (8400kJ/2000kcal)				
Vitamins and Minerals			% NRV	
Vitamin B12 µg	0.40	0.80	32%	
Calcium mg	124	247	31%	



NRV=Nutrient Reference Value

A 1 litre carton contains 5 glasses of a 200ml serving

## Allergen Information

Contains	Does Not Contain	Contains - Declare	Origin
Mustard	x		
Celery	x		
Barley	X		
Rye	Х		
Oats	Х		
Nuts	Х		
Sesame Products	Х		
Shellfish	X		
Fish	X		
Mollusc	X		
Egg	Х		
Lupin and products	X		
Cows' Milk		Contains	Cows' Milk
Soya	X		
Wheat	X		
Gluten	X		
Goat's Milk	X		
Ewe's Milk	X		
Buffalo Milk	X		
Sulphites above 10ppm	X		
Palm kernel oil	х		

Free From / Suitable for	Yes	No	Origin / Labelling
Free From Egg Products	X		
Free From Milk Proteins or Lactose		X	from Cows' Milk
Free From Gluten	x		
Free From Soya	X		
Free From Artificial Colour	Х		
Free From All Added Colour	X		
Free From Artificial Flavourings	X		
Free From Added Preservatives	X		
Free From Artificial Sweeteners	X		
Free From Garlic	X		
Free From Caffeine	X		
Free From Nuts	Х		
Free From Sesame Products	X		
Free From Animal Products (excl above)	X		
No materials from genetically modified	X		
ingredients			
Free From added MSG	X		
Free From added Yeast & Yeast Extracts	X		
Suitable For Vegetarians	X		
Suitable For Vegans		X	Contains cows' milk
Suitable for coeliac diet	X		

CREDITON	CREDITON	Specification Reference	CRED-DP-UHT-Semi1L
DAIRY	DAIRY	Product Name	DAIRY PRIDE UHT SEMI SKIM 12x1L
Aug a	DAIRT	Version & Status	8.0
	LTD	Created on	23/02/2021
		Issued by	Ola Zalichta, Technical Compliance
From the Vof Devon			

Allergy advise labelling	For allergens see ingredients in <b>Bold</b>

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#### **Process Controls**

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Critical Control Points & Quality Control	<ul> <li>Positive release of incoming milk before off loading, including antibiotic testing (CCP1)</li> <li>Positive release of milk before processing, including chemical &amp; organoleptic testing</li> <li>Plant &amp; Filler sterilisation</li> <li>Product heat treatment (CCP2) commercial sterility; verified by Celsis ATP method</li> <li>In process checks; pH 6.50 – 6.80, butterfat , FPD</li> <li>Off-line check weighing: reject at T1 weights</li> <li>Positive release of product</li> </ul>

# Finished Product Testing

Microbiological Safety Rationale	Ultra Heat Treatment Legal 135°C/1 second (or F0 equivalent time/temp combination). Site target 138°C/ 3 seconds Clean-filled into hermetically sealed carton. Commercially sterile product, verified by Bioluminescence testing, Confirmation by incubation for 72 hrs at 30°C • 4 samples every 30 min; RLU <100, no fails
Chemical	Butterfat 1.5- 1.8% FPD 509 – 524 m°C pH 6.50 – 6.80
Pack checks	Packaging integrity & Coding for readability & accuracy
Organoleptic	As Quality Attribute Sheet; typical of UHT Semi Skim milk

# Packaging

Tuckaging			
Packaging description	A multi-layered paper based laminate carton filled with ultra heat treated milk (1 litre cartons). 12 X 1 litre cartons are packed into		
	cases, shrinkwrapped,	palletised and stretch	wrapped.
Compliance	All direct contact pack	aging materials comply	with the current
	Packaging (Essential F	Requirements) Regulation	ons.
	All direct contact pack	aging complies with the	e Plastic Materials and
	Articles in Contact wit	h Food Regulations.	
	Component weight		weight
Printed carton	Recyclable multi-layer laminate Elopak		26 g
	baseline carton		
Re-cap	N/A N/A		N/A
Printed SRP Case	Compostable/recyclable corrugated		184 g
Pack dimensions	width 98mm	depth 63 mm	height 166 mm
Case dimensions	length 392 mm	width 198 mm	height 173 mm
Carton barcode	5000316020001		
Case barcode	05000316030130		
Cartons per case	12 Case Weight 12.6 kg		<b>12.6</b> kg

CREDITON	CREDITON	Specification Reference	CRED-DP-UHT-Semi1L
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	DAIRY	Version & Status	8.0
	LTD	Created on	23/02/2021
		Issued by	Ola Zalichta, Technical Compliance
From the Vof Devon			

Pallet configuration	15 Cases per layer	5 Layers per pallet	Total 75 cases
Tertiary & transit packaging	CHEP Blue pallet	Stretch wrapped (wra	p weight ~100g)

Traceability & Lot Code Marking			
Carton code	1 <sup>st</sup> line: BEST BEFORE + time		
	2 <sup>nd</sup> line: sequential pack no + machine code		
Case Code	Ink jet spray coded with BEST BEFORE and Production details		

## Delivery

Product Shelf Life	273 days	
Minimum into depot	126 days	
<b>Delivery &amp; Storage conditions</b>	Ambient	
On Pack information		

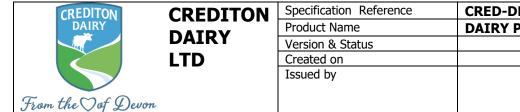
## **On Pack information**

On Pack information		
Information	No additives, no preservatives	
	1.6% FAT	
	Red Tractor logo Health mark British Milk logo	
	Dairy Pride milk blends the goodness and quality of fresh milk with the benefits of long life. The milk is simply heat treated to give you a longer shelf-life, which means you can use it immediately or store it for use in your favourite recipe. Dairy Pride milk is perfect for improving the flavour of coffees& cappuccinos and is ideal for porridge, creamy custards and other milk puddingsor just enjoy an ice cold glass on its own!	
	If you have any feedback please contact us at: Crediton Dairy Ltd Church Lane, Crediton, Devon EX17 2AH www.creditondairy.co.uk	
Storage instructions	Once opened, keep refrigerated and use within 3 days For Best Before date see top of carton	
Other information	FSC MIX Board from responsible sources www.FSC.org© FSC C081801 OPRL logo – Widely recycled at recycling points Check Locally Kerbisde	

# **Approval Signature** Klaudia Piatek

<u>Date</u> 27/02/2020

Amendments & Review Log New version number	Amendment details / Review findings	Issued by	Issue date
1.0	New specification	M Overfield-Collins	25/03/2010



		Commercial Technical Manager	
2.0	New Format	Ola Zalichta	15/04/2014
		Technical Compliance	
3.0	Increased Shelf life	M Overfield-Collins	01/06/2015
		Commercial Technical Manager	
4.0	Finished product testing updated.	Ola Zalichta	08/06/2015
		Technical Compliance	
5.0	Change of packaging supplier	Ola Zalichta	21/06/2016
		Technical Compliance	
6.0	Date review	Ola Zalichta	24/02/2017
		Technical Compliance	
7.0	Updated Finished Product Testing section to	Klaudia Piatek technical	27/02/2020
	align with current ways of working, updated	Compliance Assistant	
	logo, updated legal name		
8.0	Updated Health Mark	Ola Zalichta	23/02/2021
		Technical Compliance	
		Co-ordinator	