

Tutbury Factory, UK - Product Specification

Marston Lane, Tutbury, Staffordshire, DE13 9LY, England.



Nescafé Dolce Gusto

Product name	12397697 - SBUX MEDIUM HSBLD CAPS 12Cap 3x102g GB
Recipe number	DKR130
Product Description	Roast and Ground Coffee in Nescafé Dolce Gusto capsules
Shelf-life	12 months when stored in its original packing and hermetically sealed. Storage test conducted at 20oC and 65% Relative Moisture
Recommended Storage Conditions	Preserve from direct, prolonged sunlight and hot places. Store in a clean, cool and dry place.

Physico-chemical and microbiological Characteristics

Characteristic	LI/Method	Specification
Sensory	IN/OUT	As per reference sample
Enterobacteriae	LI-00.711-4	absent in 2x0.1g
T.V.C.	LI-00.701-2	max 5000 /g
Salmonella	LI-00.746	Absent in 25g
Moisture	LI-21.802	1.5 – 3%

Ingredient listing

Coffee Capsule: Roast and Ground Coffee (100%)

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Nescafé Dolce Gusto

Nutritional information

Declared table on pack (EUR)

Declared values updated on September 2012

NUTRITION INFORMATION	Unit	per 100g	per 100ml	serving*	% GDA
R&G coffee	g	as sold		5.5	
Energy (with fibers 8kJ/g)	kJ	1093.8	24.0	7.2	
Energy (with fibers 2kcal/g)	kcal	266.9	5.7	1.7	0%
Fat	g	17.1	0.0	0.00	0%
of which: saturates	g	7.6	0.0	0.00	0%
Available Carbohydrates	g	0.2	0.0	0.00	0%
of which: sugars	g	0.2	0.0	0.00	0%
Fibre (DP > 3)	g	38.7	0.7	0.2	
Protein	g	8.1	0.3	0.1	0%
Salt	g	0.0	0.0	0.0	0.2

Tutbury Factory, UK - Product Specification

Marston Lane, Tutbury, Staffordshire, DE13 9LY, England.



Nescafé Dolce Gusto

Intolerance information

Allergens/intolerance ingredients, including derivatives:	Yes	No	Direct Addition	Cross Contamination
Peanuts		X		
Nuts		X		
Milk, including lactose		X		
Eggs		X		
Soybeans		X		
Fish		X		
Crustaceans		X		
Cereals containing gluten, i.e., wheat, rye, oats, spelt, kamut or their hybrid strains		X		
Celery		X		
Lupines		X		
Molluscs		X		
Mustard		X		
Sesame seeds		X		
Sulphur dioxide and sulphites at concentrations of more than 10 mg/kg or 10 mg/litre		X		

Tutbury Factory, UK - Product Specification

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Nescafé Dolce Gusto

Packaging

Packaging type	Capsule, consisting of - Multi-layer polypropylene /Evoh/polypropylene capsule, polypropylene and calcium carbonate pyramid plate, aluminium bottom film, and laminate of printed PET and polypropylene/Evoh/polypropylene top film. Carton- Paper & fibreboard carton 3 cartons packed in a Cardboard Outer Tray.
Net quantity declared	Per Carton, 12 capsules of which: 12 x 8.5g e (Roast and ground coffee) Per tray – 3 x 102g e

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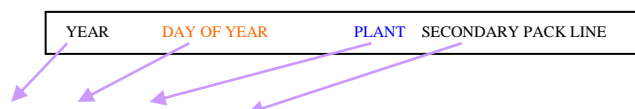


Nescafé Dolce Gusto

Coding

Lot Code @ Secondary Packaging is:

The Lot Code detail is applied to the base of the Display Carton and is as follows for product produced 13th November 2018 at Tutbury Factory on Secondary Packaging Line X, the code will read:



8 317 1092 X

Minute Coding is also indicated on the carton.

Best Before is 1 year from date of packing, with no rounding.

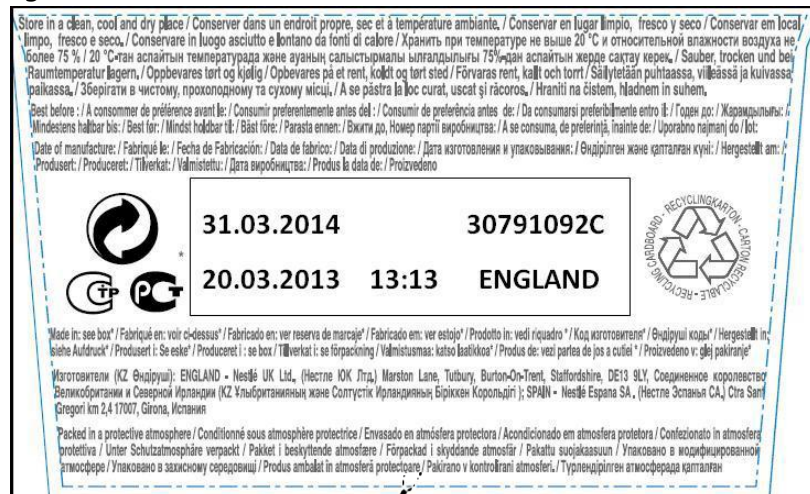
Best Before Date is displayed as:

(DD.MM.YYYY)

Production Date is displayed as:

(DD.MM.YYYY)

Eg:



Signature
Full name Dean Peplow
Position Quality Assurance Manager
Date 17.01.2019

Tutbury Factory, UK - Product Specification

Marston Lane, Tutbury, Staffordshire, DE13 9LY, England.



Nescafé Dolce Gusto

Product name	12397695 - EA SBUXWHT CAPPUCCINO CAP 12Caps 3x120g GB
Recipe number	DKR134 + DMM10
Product Description	Roast and Ground Coffee and Sweetened Whole Milk Powder in separate Nescafé Dolce Gusto capsules
Shelf-life	12 months when stored in its original packing and hermetically sealed. Storage test conducted at 20oC and 65% Relative Moisture
Recommended Storage Conditions	Preserve from direct, prolonged sunlight and hot places. Store in a clean, cool and dry place.

Physico-chemical and microbiological Characteristics

Characteristic	LI/Method	Specification
Sensory	IN/OUT	As per reference sample
Enterobacteriae	LI-00.711-4	absent in 2x0.1g
T.V.C.	LI-00.701-2	max 5000 /g
Salmonella	LI-00.746	Absent in 25g
Moisture	LI-21.802	1.5 – 3%

Ingredient listing

Coffee Capsule: Roast and Ground Coffee (100%)
Milk Capsule: Whole Milk Powder (82,4%), Sugar (17,6%), May contain Soya

Page: 1 of 5	Date: 22.01.2019	Issue: 1
Prepared by: Darren Lowe (Technical Applications Group)		Authorised by: Dean Peplow, Quality Assurance Manager

Tutbury Factory, UK - Product Specification

Marston Lane, Tutbury, Staffordshire, DE13 9LY, England.



Nescafé Dolce Gusto

Nutritional information

Declared table on pack (EUR)

Decared values updated on September 2012

NUTRITION INFORMATION	Unit	per 100g	per 100ml	serving	% GDA
Mixes	g	as sold		20.0	
Energy (with fibers 8kJ/g)	kJ	1 749	133	293	
Energy (with fibers 2kcal/g)	kcal	419	32	70	3%
Fat	g	20.7	1.5	3.2	5%
of which: saturates	g	12.1	0.9	2.0	10%
Available Carbohydrates	g	33.6	2.9	6.7	3%
of which: sugars	g	30.1	2.6	6.0	7%
Fibre (DP > 3)	g	10.6	0.1	0.2	–
Protein	g	17.2	1.3	3.1	6%
Salt	g	0.45	0.04	0.09	2%

Tutbury Factory, UK - Product Specification

Marston Lane, Tutbury, Staffordshire, DE13 9LY, England.



Nescafé Dolce Gusto

Intolerance information

Allergens/intolerance ingredients, including derivatives:	Yes	No	Direct Addition	Cross Contamination
Peanuts		X		
Nuts		X		
Milk, including lactose	X		X - Milk	
Eggs		X		
Soybeans		X		X - May contain Soya
Fish		X		
Crustaceans		X		
Cereals containing gluten, i.e., wheat, rye, oats, spelt, kamut or their hybrid strains		X		
Celery		X		
Lupines		X		
Molluscs		X		
Mustard		X		
Sesame seeds		X		
Sulphur dioxide and sulphites at concentrations of more than 10 mg/kg or 10 mg/litre		X		

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Nescafé Dolce Gusto

Packaging

Packaging type	Capsule, consisting of - Multi-layer polypropylene /Evoh/polypropylene capsule, polypropylene and calcium carbonate pyramid plate, aluminium bottom film, and laminate of printed PET and polypropylene/Evoh/polypropylene top film. Carton- Paper & fibreboard carton 3 cartons packed in a Cardboard Outer Tray.
Net quantity declared	Per Carton, 12 capsules of which: 6 x 5.5g e (Roast and ground coffee) 6 x 14.5g e (Powder whole milk, sugar) Per tray – 3 x 120g e

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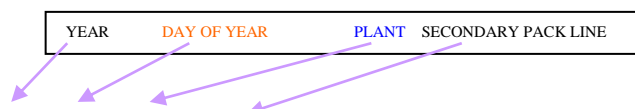


Nescafé Dolce Gusto

Coding

Lot Code @ Secondary Packaging is:

The Lot Code detail is applied to the base of the Display Carton and is as follows for product produced 13th November 2018 at Tutbury Factory on Secondary Packaging Line X, the code will read:



8 317 1092 X

Minute Coding is also indicated on the carton.

Best Before is 1 year from date of packing, with no rounding.

Best Before Date is displayed as:

(DD.MM.YYYY)

Production Date is displayed as:

(DD.MM.YYYY)

Eg:



Signature

Full name Dean Peplow

Position Quality Assurance Manager

Date 22.01.2019

Tutbury Factory, UK - Product Specification

Marston Lane, Tutbury, Staffordshire, DE13 9LY, England.



Nescafé Dolce Gusto

Product name	12397696 - EA - SBUXWHT LTMAC CAP 12Caps 3x129g GB
Recipe number	DKR134 + DMM10
Product Description	Roast and Ground Coffee & whole milk powder with sugar in Nescafé Dolce Gusto capsules
Shelf-life	12 months when stored in its original packing and hermetically sealed. Storage test conducted at 20oC and 65% Relative Moisture
Recommended Storage Conditions	Preserve from direct, prolonged sunlight and hot places. Store in a clean, cool and dry place.

Physico-chemical and microbiological Characteristics

Characteristic	LI/Method	Specification
Sensory	IN/OUT	As per reference sample
Enterobacteriae	LI-00.711-4	absent in 2x0.1g
T.V.C.	LI-00.701-2	max 5000 /g
Salmonella	LI-00.746	Absent in 25g
Moisture	LI-21.802	1.5 – 3%

Ingredient listing

Milk Capsule: Whole Milk Powder (89,9%), Sugar (10,1%), May Contain soya
Coffee Capsule: Roast & ground coffee (100%)

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Nescafé Dolce Gusto

Nutritional information

Declared table on pack (EUR)

Decared values updated on September 2012

NUTRITION INFORMATION	Unit	per 100g	per 100ml	serving 230ml	% GDA
Mixes	g	as sold		21.5	
Energy (with fibers 8kJ/g)	kJ	1 789	143	328	
Energy (with fibers 2kcal/g)	kcal	428	34	78	4%
Fat	g	22.1	1.7	3.8	5%
of which: saturates	g	12.9	1.0	2.4	12%
Available Carbohydrates	g	31.3	2.9	6.7	3%
of which: sugars	g	27.1	2.5	5.8	6%
Fibre (DP > 3)	g	9.9	0.1	0.2	–
Protein	g	18.7	1.61	3.7	7%
Salt	g	0.50	0.05	0.11	2%

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Marston Lane, Tutbury, Staffordshire, DE13 9LY, England.



Nescafé Dolce Gusto

Intolerance information

Allergens/intolerance ingredients, including derivatives:	Yes	No	Direct Addition	Cross Contamination
Peanuts		X		
Nuts		X		
Milk, including lactose	X		X - Milk	
Eggs		X		
Soybeans		X		X - Soya
Fish		X		
Crustaceans		X		
Cereals containing gluten, i.e., wheat, rye, oats, spelt, kamut or their hybrid strains		X		
Celery		X		
Lupines		X		
Molluscs		X		
Mustard		X		
Sesame seeds		X		
Sulphur dioxide and sulphites at concentrations of more than 10 mg/kg or 10 mg/litre		X		

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Nescafé Dolce Gusto

Packaging

Packaging type	Capsule, consisting of - Multi-layer polypropylene /Evoh/polypropylene capsule, polypropylene and calcium carbonate pyramid plate, aluminium bottom film, and laminate of printed PET and polypropylene/Evoh/polypropylene top film. Carton- Paper & fibreboard carton 3 cartons packed in a Cardboard Outer Tray.
Net quantity declared	Per Carton, 12 capsules of which: 6 x 16g e (Milk Capsule) 6 x 5.5g e (Coffee Capsule) Per tray – 3 x 129g e

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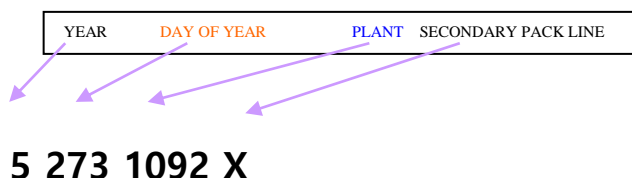


Nescafé Dolce Gusto

Coding

Lot Code @ Secondary Packaging is:

The Lot Code detail is applied to the base of the Display Carton and is as follows for product produced 30th September 2015 at Tutbury Factory on Secondary Packaging Line X, the code will read:



Minute Coding is also indicated on the carton.

Best Before is 1 year from date of packing, with no rounding

Best Before Date is displayed as:

(DD.MM.YYYY)

Eg:



Signature

Full name Dean Peplow

Position Quality Assurance Manager

Date 22.01.2019

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Prepared by: Darren Lowe (Technical Applications Group)	Authorised by: Dean Peplow, Quality Assurance Manager	

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Nescafé Dolce Gusto

Product name	12397694 - EA - SBUXWHT CrmlMac CAP 12Caps 3x127.8g GB
Recipe number	DKR134 + DMM135
Product Description	Roast and Ground Coffee and Caramel-Flavour Whole milk powder with sugar.
Shelf-life	12 months when stored in its original packing and hermetically sealed. Storage test conducted at 20oC and 65% Relative Moisture
Recommended Storage Conditions	Preserve from direct, prolonged sunlight and hot places. Store in a clean, cool and dry place.

Physico-chemical and microbiological Characteristics

Characteristic	LI/Method	Specification
Sensory	IN/OUT	As per reference sample
Enterobacteriae	LI-00.711-4	absent in 2x0.1g
T.V.C.	LI-00.701-2	max 5000 /g
Salmonella	LI-00.746	Absent in 25g
Moisture	LI-21.802	1.5 – 3%

Ingredient listing

Milk Capsule: Whole Milk Powder (66,7%), Sugar (31,65%), Caramel Flavourings(1,08%),Vanilla flavor(0.44%), may contain soya, Modified flavor (0.13%),
Coffee Capsule: Roast & ground coffee (100%)

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Nescafé Dolce Gusto

Nutritional information

Declared table on pack (EUR)

Decared values updated on September 2012

NUTRITION INFORMATION	Unit	per 100g	Per 100ml	serving	% GDA
Mixes	g	as sold		21.3	
Energy (with fibers 8kJ/g)	kJ	1 740	157	313	
Energy (with fibers 2kcal/g)	kcal	416	37	74	4%
Fat	g	17.7	1.4	2,8	4%
of which: saturates	g	10.2	0.9	1,8	9%
Available Carbohydrates	g	41.7	4.5	8,9	3%
of which: sugars	g	37.8	4.0	8,0	9%
Fibre (DP > 3)	g	10.1	0.1	0,2	–
Protein	g	14.3	1.4	2,7	5%
Salt	g	0.38	0.04	0.08	1%

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Marston Lane, Tutbury, Staffordshire, DE13 9LY, England.



Nescafé Dolce Gusto

Intolerance information

Allergens/intolerance ingredients, including derivatives:	Yes	No	Direct Addition	Cross Contamination
Peanuts		X		
Nuts		X		
Milk, including lactose	X		X - Milk	
Eggs		X		
Soybeans		X		X - Soya
Fish		X		
Crustaceans		X		
Cereals containing gluten, i.e., wheat, rye, oats, spelt, kamut or their hybrid strains		X		
Celery		X		
Lupines		X		
Molluscs		X		
Mustard		X		
Sesame seeds		X		
Sulphur dioxide and sulphites at concentrations of more than 10 mg/kg or 10 mg/litre		X		

Tutbury Factory, UK - Product Specification

Marston Lane, Tutbury, Staffordshire, DE13 9LY, England.



Nescafé Dolce Gusto

Packaging

Packaging type	Capsule, consisting of - Multi-layer polypropylene /Evoh/polypropylene capsule, polypropylene and calcium carbonate pyramid plate, aluminium bottom film, and laminate of printed PET and polypropylene/Evoh/polypropylene top film. Carton- Paper & fibreboard carton 3 cartons packed in a Cardboard Outer Tray.
Net quantity declared	Per Carton, 12 capsules of which: 6 x 15.8g e (Milk Capsule) 6 x 5.5g e (Coffee Capsule) Per tray – 3 x 127.8g e

Tutbury Factory, UK - Product Specification

Marston Lane, Tutbury, Staffordshire, DE13 9LY, England.



Nescafé Dolce Gusto

Coding

Lot Code @ Secondary Packaging is:

The Lot Code detail is applied to the base of the Display Carton and is as follows for product produced 30th September 2015 at Tutbury Factory on Secondary Packaging Line X, the code will read:

YEAR	DAY OF YEAR	PLANT	SECONDARY PACK LINE
5	273	1092	X

Minute Coding is also indicated on the carton.

Best Before is 1 year from date of packing, with no rounding

Best Before Date is displayed as:

(DD.MM.YYYY)

Eg:



Signature

Full name Dean Peplow

Position Quality Assurance Manager

Date 22.01.2019

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Date: 22.01.2019

Issue: 1

Prepared by: Darren Lowe (Technical Applications Group)

Authorised by: Dean Peplow, Quality Assurance Manager