

Tutbury Factory, UK - Product Specification

Marston Lane, Tutbury, Staffordshire, DE13 9LY, England.



Nescafé Dolce Gusto

Product name	12397697 - SBUX MEDIUM HSBLD CAPS 12Cap 3x102g GB
Recipe number	DKR130
Product Description	Roast and Ground Coffee in Nescafé Dolce Gusto capsules
Shelf-life	12 months when stored in its original packing and hermetically sealed. Storage test conducted at 20oC and 65% Relative Moisture
Recommended Storage Conditions	Preserve from direct, prolonged sunlight and hot places. Store in a clean, cool and dry place.

Physico-chemical and microbiological Characteristics

Characteristic	LI/Method	Specification
Sensory	IN/OUT	As per reference sample
Enterobacteriae	LI-00.711-4	absent in 2x0.1g
T.V.C.	LI-00.701-2	max 5000 /g
Salmonella	LI-00.746	Absent in 25g
Moisture	LI-21.802	1.5 – 3%

Ingredient listing

Coffee Capsule: Roast and Ground Coffee (100%)

Page: 1 of 5	Date: 17.01.2019	Issue: 2
Prepared by: Darren Lowe (Technical Applications Group)	Authorised by: Dean Peplow, Quality Assurance Manager	

Tutbury Factory, UK - Product Specification

Marston Lane, Tutbury, Staffordshire, DE13 9LY, England.



Nescafé Dolce Gusto

Nutritional information

Declared table on pack (EUR)

Declared values updated on September 2012

NUTRITION INFORMATION	Unit	per 100g	per 100ml	serving*	% GDA
R&G coffee	g	as sold		5.5	
Energy (with fibers 8kJ/g)	kJ	1093.8	24.0	7.2	
Energy (with fibers 2kcal/g)	kcal	266.9	5.7	1.7	0%
Fat	g	17.1	0.0	0.00	0%
of which: saturates	g	7.6	0.0	0.00	0%
Available Carbohydrates	g	0.2	0.0	0.00	0%
of which: sugars	g	0.2	0.0	0.00	0%
Fibre (DP > 3)	g	38.7	0.7	0.2	
Protein	g	8.1	0.3	0.1	0%
Salt	g	0.0	0.0	0.0	0.2

Tutbury Factory, UK - Product Specification

Marston Lane, Tutbury, Staffordshire, DE13 9LY, England.



Nescafé Dolce Gusto

Intolerance information

Allergens/intolerance ingredients, including derivatives:	Yes	No	Direct Addition	Cross Contamination
Peanuts		X		
Nuts		X		
Milk, including lactose		X		
Eggs		X		
Soybeans		X		
Fish		X		
Crustaceans		X		
Cereals containing gluten, i.e., wheat, rye, oats, spelt, kamut or their hybrid strains		X		
Celery		X		
Lupines		X		
Molluscs		X		
Mustard		X		
Sesame seeds		X		
Sulphur dioxide and sulphites at concentrations of more than 10 mg/kg or 10 mg/litre		X		

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Nescafé Dolce Gusto

Packaging	
Packaging type	Capsule, consisting of - Multi-layer polypropylene /Evoh/polypropylene capsule, polypropylene and calcium carbonate pyramid plate, aluminium bottom film, and laminate of printed PET and polypropylene/Evoh/polypropylene top film. Carton- Paper & fibreboard carton 3 cartons packed in a Cardboard Outer Tray.
Net quantity declared	Per Carton, 12 capsules of which: 12 x 8.5g e (Roast and ground coffee) Per tray – 3 x 102g e

Page: 4 of 5	Date: 17.01.2019	Issue: 2
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Tutbury Factory, UK - Product Specification

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Nescafé Dolce Gusto

Coding

Lot Code @ Secondary Packaging is:

The Lot Code detail is applied to the base of the Display Carton and is as follows for product produced 13th November 2018 at Tutbury Factory on Secondary Packaging Line X, the code will read:



8 317 1092 X

Minute Coding is also indicated on the carton.

Best Before is 1 year from date of packing, with no rounding.

Best Before Date is displayed as:

(DD.MM.YYYY)

Production Date is displayed as:

(DD.MM.YYYY)

Eg:

Store in a clean, cool and dry place / Conserver dans un endroit propre, sec et à température ambiante. / Conservar en lugar limpio, fresco y seco / Conservar em local limpo, fresco e seco. / Conservare in luogo asciutto e lontano da fonti di calore / Хранить при температуре не выше 20 °C и относительной влажности воздуха не более 75 % / 20 °C-тан аспайтын температурда және ауаның салыстырмалы ылғалдылығы 75%-дан аспайтын жерде сақтау керек. / Sauber, trocken und bei Raumtemperatur lagern. / Opbevares tørt og kjølig / Opbevares på et rent, køligt og tørt sted / Förvaras rent, kallt och torrt / Säilytetään puhtaassa, viileässä ja kuivassa paikassa. / Зберігати в чистому, прохолодному та сухому місці. / A se păstra la loc curat, uscat și răcoros. / Hraniti na čistem, hladnem in suhem.

Best before: / A consumer de preferință înainte de: / Consumir preferentemente antes de: / Da consumarsi preferibilmente entro il: / Годен до: / Жаракылымыс: / Mindeans holder bis: / Best før: / Minst holdbar til: / Bäst före: / Parasta ennen: / Вжити до, Номер партії виробництва: / A se consuma, de preferință, înainte de: / Uparabno najmanj do / lot: / Date of manufacture: / Fabriqué le: / Fecha de Fabricación: / Data de fabrico: / Data di produzione: / Дата изготовления и упаковывания: / Өндүрілген және капталган күні: / Hergestellt am: / Produziert: / Producet: / Tilberedt: / Valmistettu: / Дата виробництва: / Produs la data de: / Proizvedeno

	31.03.2014	30791092C	
	20.03.2013	13:13	ENGLAND

Made in: see box / Fabriqué en: voir ci-dessus / Fabricado en: ver reserva de marcaje / Fabricado em: ver estajo / Prodotto in: vedi riquadro * / Код изготовителя / Өндүрүүчү коду / Hergestellt in: siehe Aufdruck / Produsert i: se eske / Producet i: se box / Tilberedt i: se forpackning / Valmistusmaa: katso laatikkoa / Produs de: vezi partea de jos a cutiei * / Proizvedeno v: glej pakiranje

Изоготовители (КЗ Өндүрүүчү): ENGLAND - Nestlé UK Ltd., (Нестле ЮК Лтд.) Marston Lane, Tutbury, Burton-On-Trent, Staffordshire, DE13 9LY, Соединенное королевство Великобритания и Северный Ирландия (КЗ Улыбританиянын және Солтүстік Ирландиянын Бириккен Корольдугү); SPAIN - Nestlé Espana SA, (Нестле Эспанья СА) Ctra San Gregorio km 2,4 17007, Sitona, Испания

Packed in a protective atmosphere / Conditionné sous atmosphère protectrice / Envassado en atmósfera protectora / Acondicionado em atmosfera protetora / Confezionato in atmosfera protettiva / Unter Schutzatmosphäre verpackt / Pakket i beskyttende atmosfære / Förpackad i skyddande atmosfär / Pakattu suojaassuun / Упаковано в модифицированной атмосфере / Упаковано в захисному середовищі / Produs ambalat in atmosferă protectoare / Pakirano v kontrolirani atmosferi / Турлендірілген атмосферада капталган

Signature

Full name Dean Peplow

Position Quality Assurance Manager

Date 17.01.2019

Tutbury Factory, UK - Product Specification

Marston Lane, Tutbury, Staffordshire, DE13 9LY, England.



Nescafé Dolce Gusto

Product name	12397695 - EA SBUXWHT CAPPUCCINO CAP 12Caps 3x120g GB
Recipe number	DKR134 + DMM10
Product Description	Roast and Ground Coffee and Sweetened Whole Milk Powder in separate Nescafé Dolce Gusto capsules
Shelf-life	12 months when stored in its original packing and hermetically sealed. Storage test conducted at 20oC and 65% Relative Moisture
Recommended Storage Conditions	Preserve from direct, prolonged sunlight and hot places. Store in a clean, cool and dry place.

Physico-chemical and microbiological Characteristics

Characteristic	LI/Method	Specification
Sensory	IN/OUT	As per reference sample
Enterobacteriae	LI-00.711-4	absent in 2x0.1g
T.V.C.	LI-00.701-2	max 5000 /g
Salmonella	LI-00.746	Absent in 25g
Moisture	LI-21.802	1.5 – 3%

Ingredient listing

Coffee Capsule: Roast and Ground Coffee (100%)
Milk Capsule: Whole Milk Powder (82,4%), Sugar (17,6%), May contain Soya

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Tutbury Factory, UK - Product Specification

Marston Lane, Tutbury, Staffordshire, DE13 9LY, England.



Nescafé Dolce Gusto

Nutritional information

Declared table on pack (EUR)

Decared values updated on September 2012

NUTRITION INFORMATION	Unit	per 100g	per 100ml	serving	% GDA
Mixes	g	as sold		20.0	
Energy (with fibers 8kJ/g)	kJ	1 749	133	293	
Energy (with fibers 2kcal/g)	kcal	419	32	70	3%
Fat	g	20.7	1.5	3.2	5%
of which: saturates	g	12.1	0.9	2.0	10%
Available Carbohydrates	g	33.6	2.9	6.7	3%
of which: sugars	g	30.1	2.6	6.0	7%
Fibre (DP > 3)	g	10.6	0.1	0.2	–
Protein	g	17.2	1.3	3.1	6%
Salt	g	0.45	0.04	0.09	2%

Tutbury Factory, UK - Product Specification

Marston Lane, Tutbury, Staffordshire, DE13 9LY, England.



Nescafé Dolce Gusto

Intolerance information

Allergens/intolerance ingredients, including derivatives:	Yes	No	Direct Addition	Cross Contamination
Peanuts		X		
Nuts		X		
Milk, including lactose	X		X - Milk	
Eggs		X		
Soybeans		X		X - May contain Soya
Fish		X		
Crustaceans		X		
Cereals containing gluten, i.e., wheat, rye, oats, spelt, kamut or their hybrid strains		X		
Celery		X		
Lupines		X		
Molluscs		X		
Mustard		X		
Sesame seeds		X		
Sulphur dioxide and sulphites at concentrations of more than 10 mg/kg or 10 mg/litre		X		

Tutbury Factory, UK - Product Specification

Marston Lane, Tutbury, Staffordshire, DE13 9LY, England.



Nescafé Dolce Gusto

Packaging	
Packaging type	Capsule, consisting of - Multi-layer polypropylene /Evoh/polypropylene capsule, polypropylene and calcium carbonate pyramid plate, aluminium bottom film, and laminate of printed PET and polypropylene/Evoh/polypropylene top film. Carton- Paper & fibreboard carton 3 cartons packed in a Cardboard Outer Tray.
Net quantity declared	Per Carton, 12 capsules of which: 6 x 5.5g e (Roast and ground coffee) 6 x 14.5g e (Powder whole milk, sugar) Per tray – 3 x 120g e

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Tutbury Factory, UK - Product Specification

Marston Lane, Tutbury, Staffordshire, DE13 9LY, England.



Nescafé Dolce Gusto

Coding

Lot Code @ Secondary Packaging is:

The Lot Code detail is applied to the base of the Display Carton and is as follows for product produced 13th November 2018 at Tutbury Factory on Secondary Packaging Line X, the code will read:



8 317 1092 X

Minute Coding is also indicated on the carton.

Best Before is 1 year from date of packing, with no rounding.

Best Before Date is displayed as:

(DD.MM.YYYY)

Production Date is displayed as:

(DD.MM.YYYY)

Eg:

Store in a clean, cool and dry place / Conserver dans un endroit propre, sec et à température ambiante. / Conservar en lugar limpio, fresco y seco / Conservar em local limpo, fresco e seco. / Conservare in luogo asciutto e lontano da fonti di calore / Хранить при температуре не выше 20 °C и относительной влажности воздуха не более 75 % / 20 °C-тан аспайтын температурада және ауаның салыстырмалы ылғалдылығы 75%-дан аспайтын жерде сақтау керек. / Sauber, trocken und bei Raumtemperatur lagern. / Opbevares tørt og kjølig / Opbevares på et rent, køligt og tørt sted / Förvaras rent, kallt och torrt / Säilytetään puhtaassa, viileässä ja kuivassa paikassa. / Зберігати в чистому, прохолодному та сухому місці. / A se pástra la loc curat, uscat și răcoros. / Hraniti na čistem, hladnem in suhem.

Best before: / A consumer de préférence avant le: / Consumir preferentemente antes del: / Consumir de preferència antes de: / Da consumarsi preferibilmente entro il: / Годен до: / Жаралдылығы: / Mindesztens hűvös és: / Best før: / Mindst holdbar til: / Bäst före: / Parasta ennen: / Вижте до, Номер парти виробництва: / A se consuma, de preferință, înainte de: / Употреблять раньше до / lot:

Date of manufacture: / Fabriqué le: / Fecha de Fabricación: / Data de fabrico: / Data di produzione: / Дата изготовления и упаковывания: / Фабрициран және қапталған күні: / Hergesteld am: / Produzet: / Producent: / Tilverkat: / Valmistettu: / Дата виробництва: / Produis la data de: / Proizvedeno

	31.03.2014	30791092C
	20.03.2013	13:13 ENGLAND

Made in: see box / Fabriqué en: voir ci-dessus / Fabricado en: ver reserva de marcasje / Fabricado em: ver estejo / Prodotto in: vedi riquadro / Код изготовителя / Фабрици код / Hergestellt in: siehe Aufdruck / Produzet i: Se eske / Producent i: se box / Tilverkat i: se forpackning / Valmistusmaa: katso laatikkaa / Produis de: vezi partea de jos a cutiei / Proizvedeno v: glej pakiranje

Изготовитель (КЗ, Фабрици): ENGLAND - Nestlé UK Ltd., (Нестле ЮК Лтд.) Marston Lane, Tutbury, Burton-On-Trent, Staffordshire, DE13 9LY, Соединенное королевство Великобритании и Северной Ирландии (КЗ, Ульбриганинын және Солтүстік Ирландияның Біріккен Корольдігі); SPAIN - Nestlé Espana SA., (Нестле Эспанья СА.) Ctra San Gregorio km 2,4 17007, Girona, Испания

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Signature

 Full name Dean Peplow
 Position Quality Assurance Manager
 Date 22.01.2019

Tutbury Factory, UK - Product Specification

Marston Lane, Tutbury, Staffordshire, DE13 9LY, England.



Nescafé Dolce Gusto

Product name	12397696 - EA - SBUXWHT LTMAC CAP 12Caps 3x129g GB
Recipe number	DKR134 + DMM10
Product Description	Roast and Ground Coffee & whole milk powder with sugar in Nescafé Dolce Gusto capsules
Shelf-life	12 months when stored in its original packing and hermetically sealed. Storage test conducted at 20oC and 65% Relative Moisture
Recommended Storage Conditions	Preserve from direct, prolonged sunlight and hot places. Store in a clean, cool and dry place.

Physico-chemical and microbiological Characteristics

Characteristic	LI/Method	Specification
Sensory	IN/OUT	As per reference sample
Enterobacteriae	LI-00.711-4	absent in 2x0.1g
T.V.C.	LI-00.701-2	max 5000 /g
Salmonella	LI-00.746	Absent in 25g
Moisture	LI-21.802	1.5 – 3%

Ingredient listing

Milk Capsule: Whole Milk Powder (89,9%), Sugar (10,1%), May Contain soya
Coffee Capsule: Roast & ground coffee (100%)

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Tutbury Factory, UK - Product Specification

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Nescafé Dolce Gusto

Nutritional information

Declared table on pack (EUR)

Decared values updated on September 2012

NUTRITION INFORMATION	Unit	per 100g	per 100ml	serving 230ml	% GDA
Mixes	g	as sold		21.5	
Energy (with fibers 8kJ/g)	kJ	1 789	143	328	
Energy (with fibers 2kcal/g)	kcal	428	34	78	4%
Fat	g	22.1	1.7	3.8	5%
of which: saturates	g	12.9	1.0	2.4	12%
Available Carbohydrates	g	31.3	2.9	6.7	3%
of which: sugars	g	27.1	2.5	5.8	6%
Fibre (DP > 3)	g	9.9	0.1	0.2	–
Protein	g	18.7	1.61	3.7	7%
Salt	g	0.50	0.05	0.11	2%

Tutbury Factory, UK - Product Specification

Marston Lane, Tutbury, Staffordshire, DE13 9LY, England.



Nescafé Dolce Gusto

Intolerance information

Allergens/intolerance ingredients, including derivatives:	Yes	No	Direct Addition	Cross Contamination
Peanuts		X		
Nuts		X		
Milk, including lactose	X		X - Milk	
Eggs		X		
Soybeans		X		X - Soya
Fish		X		
Crustaceans		X		
Cereals containing gluten, i.e., wheat, rye, oats, spelt, kamut or their hybrid strains		X		
Celery		X		
Lupines		X		
Molluscs		X		
Mustard		X		
Sesame seeds		X		
Sulphur dioxide and sulphites at concentrations of more than 10 mg/kg or 10 mg/litre		X		

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Nescafé Dolce Gusto

Packaging	
Packaging type	Capsule, consisting of - Multi-layer polypropylene /Evoh/polypropylene capsule, polypropylene and calcium carbonate pyramid plate, aluminium bottom film, and laminate of printed PET and polypropylene/Evoh/polypropylene top film. Carton- Paper & fibreboard carton 3 cartons packed in a Cardboard Outer Tray.
Net quantity declared	Per Carton, 12 capsules of which: 6 x 16g e (Milk Capsule) 6 x 5.5g e (Coffee Capsule) Per tray – 3 x 129g e

Tutbury Factory, UK - Product Specification

Marston Lane, Tutbury, Staffordshire, DE13 9LY, England.



Nescafé Dolce Gusto

Coding

Lot Code @ Secondary Packaging is:

The Lot Code detail is applied to the base of the Display Carton and is as follows for product produced 30th September 2015 at Tutbury Factory on Secondary Packaging Line X, the code will read:



5 273 1092 X

Minute Coding is also indicated on the carton.

Best Before is 1 year from date of packing, with no rounding

Best Before Date is displayed as:

(DD.MM.YYYY)

Eg:



Signature

Full name Dean Peplow

Position Quality Assurance Manager

Date 22.01.2019

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Prepared by: Darren Lowe (Technical Applications Group)	Authorised by: Dean Peplow, Quality Assurance Manager	