Marston Lane, Tutbury, Staffordshire, DE13 9LY, England.



### **Nescafé Dolce Gusto**

Product name	12397694 - EA - SBUXWHT CrmlMac CAP 12Caps 3x127.8g GB
Recipe number	DKR134 + DMM135
Product Description	Roast and Ground Coffee and Caramel-Flavour Whole milk powder with sugar.
Shelf-life	12 months when stored in its original packing and hermetically sealed. Storage test conducted at 20oC and 65% Relative Moisture
Recommended Storage Conditions	Preserve from direct, prolonged sunlight and hot places. Store in a clean, cool and dry place.

#### Physico-chemical and microbiological Characteristics

Characteristic	LI/Method	Specification
Sensory	IN/OUT	As per reference sample
Enterobacteriae	LI-00.711-4	absent in 2x0.1g
T.V.C.	LI-00.701-2	max 5000 /g
Salmonella	LI-00.746	Absent in 25g
Moisture	LI-21.802	1.5 – 3%

#### **Ingredient listing**

Milk Capsule: Whole Milk Powder (66,7%), Sugar (31,65%), Caramel Flavourings(1,08%), Vanilla flavor(0.44%), may

contain soya, Modified flavor (0.13%),

Coffee Capsule: Roast & ground coffee (100%)

Page:	1 of 5	Date: 22.01.2019		Issue: 1
Prepared by: Darren Lowe (Technical Applications Group)			Authorised by: Dean Pe	plow, Quality Assurance Manager





## **Nescafé Dolce Gusto**

### **Nutritional information**

Declared table on pack (EUR)						
Decared values updated on September 2012						
NUTRITION INFORMATION	Unit	per 100g	Per 100ml	serving	% GDA	
Mixes	g	as sold		21.3		
Energy (with fibers 8kJ/g)	kJ	1 740	157	313		
Energy (with fibers 2kcal/g)	kcal	416	37	74	4%	
Fat	g	17.7	1.4	2,8	4%	
of which: saturates	g	10.2	0.9	1,8	9%	
Available Carbohydrates	g	41.7	4.5	8,9	3%	
of which: sugars	g	37.8	4.0	8,0	9%	
Fibre (DP > 3)	g	10.1	0.1	0,2	_	
Protein	g	14.3	1.4	2,7	5%	
Salt	g	0.38	0.04	0.08	1%	

Page:	2 of 5	Date: 22.01.2019		Issue: 1
Prepared by: Darren Lowe (Technical Applications Group)			Authorised by: Dean Pe	eplow, Quality Assurance Manager





## **Nescafé Dolce Gusto**

### Intolerance information

Allergens/intolerance	Yes	No	Direct	Cross
ingredients, including			Addition	Contamination
derivatives:				
Peanuts		X		
Nuts		X		
Milk, including lactose	X		X - Milk	
Eggs		X		
Soybeans		X		X - Soya
Fish		Х		
Crustaceans		Х		
Cereals containing gluten,		Х		
i.e., wheat, rye, oats, spelt,				
kamut or their hybrid strains				
Celery		X		
Lupines		Х		
Molluscs		X		
Mustard		X		
Sesame seeds		X		
Sulphur dioxide and		X		
sulphites at concentrations				
of more than 10 mg/kg or				
10 mg/litre				

Page:	3 of 5	Date: 22.01.2019		Issue: 1
Prepare	d by: Darren Lowe (Technical Applica	ations Group)	Authorised by: Dean Pe	plow, Quality Assurance Manager





## **Nescafé Dolce Gusto**

Packaging					
Packaging type	Capsule, consisting of - Multi-layer polypropylene /Evoh/polypropylene capsule,				
	polypropylene and calcium carbonate pyramid plate, aluminium bottom film,				
	and laminate of printed PET and polypropylene/Evoh/polypropylene top film.				
	Carton- Paper & fibreboard carton				
	3 cartons packed in a Cardboard Outer Tray.				
Net quantity	Per Carton, 12 capsules of which:				
declared	6 x 15.8g e (Milk Capsule)				
	6 x 5.5g e (Coffee Capsule)				
	Per tray – 3 x 127.8g e				

Page:	4 of 5	Date: 22.01.2019		Issue: 1
Prepared by: Darren Lowe (Technical Applications Group)			Authorised by: Dean Pe	plow, Quality Assurance Manager

Marston Lane, Tutbury, Staffordshire, DE13 9LY, England.



#### **Nescafé Dolce Gusto**

#### Coding

Lot Code @ Secondary Packaging is:

The Lot Code detail is applied to the base of the Display Carton and is as follows for product produced 30<sup>th</sup> September 2015 at Tutbury Factory on Secondary Packaging Line X, the code will read:



5 273 1092 X

Minute Coding is also indicated on the carton.

Best Before is 1 year from date of packing, with no rounding

Best Before Date is displayed as:

(DD.MM.YYYY)

Eg:



Signature

Full name Dean Peplow

Position Quality Assurance Manager

Date 22.01.2019

Page: 5 of 5 Date: 22.01.2019 Issue: 1

Prepared by: Darren Lowe (Technical Applications Group) Authorised by: Dean Peplow, Quality Assurance Manager