

# Tutbury Factory, UK - Product Specification

Marston Lane, Tutbury, Staffordshire, DE13 9LY, England.



## Nescafé Dolce Gusto

<b>Product name</b>	12397695 - EA SBUXWHT CAPPUCCINO CAP 12Caps 3x120g GB
<b>Recipe number</b>	<b>DKR134 + DMM10</b>
<b>Product Description</b>	Roast and Ground Coffee and Sweetened Whole Milk Powder in separate Nescafé Dolce Gusto capsules
<b>Shelf-life</b>	12 months when stored in its original packing and hermetically sealed. Storage test conducted at 20oC and 65% Relative Moisture
<b>Recommended Storage Conditions</b>	Preserve from direct, prolonged sunlight and hot places. Store in a clean, cool and dry place.

### Physico-chemical and microbiological Characteristics

Characteristic	LI/Method	Specification
Sensory	IN/OUT	As per reference sample
Enterobacteriae	LI-00.711-4	absent in 2x0.1g
T.V.C.	LI-00.701-2	max 5000 /g
Salmonella	LI-00.746	Absent in 25g
Moisture	LI-21.802	1.5 – 3%

### Ingredient listing

Coffee Capsule: Roast and Ground Coffee (100%)  
Milk Capsule: Whole Milk Powder (82,4%), Sugar (17,6%), May contain Soya

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### Nutritional information

#### Declared table on pack (EUR)

Decared values updated on September 2012

NUTRITION INFORMATION	Unit	per 100g	per 100ml	serving	% GDA
<b>Mixes</b>	<b>g</b>	<b>as sold</b>		<b>20.0</b>	
Energy (with fibers 8kJ/g)	kJ	1 749	133	293	
Energy (with fibers 2kcal/g)	kcal	419	32	70	3%
Fat	g	20.7	1.5	3.2	5%
of which: saturates	g	12.1	0.9	2.0	10%
Available Carbohydrates	g	33.6	2.9	6.7	3%
of which: sugars	g	30.1	2.6	6.0	7%
Fibre (DP > 3)	g	10.6	0.1	0.2	–
Protein	g	17.2	1.3	3.1	6%
Salt	g	0.45	0.04	0.09	2%

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### Intolerance information

Allergens/intolerance ingredients, including derivatives:	Yes	No	Direct Addition	Cross Contamination
Peanuts		X		
Nuts		X		
Milk, including lactose	X		X - Milk	
Eggs		X		
Soybeans		X		X - May contain Soya
Fish		X		
Crustaceans		X		
Cereals containing gluten, i.e., wheat, rye, oats, spelt, kamut or their hybrid strains		X		
Celery		X		
Lupines		X		
Molluscs		X		
Mustard		X		
Sesame seeds		X		
Sulphur dioxide and sulphites at concentrations of more than 10 mg/kg or 10 mg/litre		X		

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Packaging	
Packaging type	Capsule, consisting of - Multi-layer polypropylene /Evoh/polypropylene capsule, polypropylene and calcium carbonate pyramid plate, aluminium bottom film, and laminate of printed PET and polypropylene/Evoh/polypropylene top film. Carton- Paper & fibreboard carton 3 cartons packed in a Cardboard Outer Tray.
Net quantity declared	Per Carton, 12 capsules of which: 6 x 5.5g e (Roast and ground coffee) 6 x 14.5g e (Powder whole milk, sugar) Per tray – 3 x 120g e

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### Coding

Lot Code @ Secondary Packaging is:

The Lot Code detail is applied to the base of the Display Carton and is as follows for product produced 13<sup>th</sup> November 2018 at Tutbury Factory on Secondary Packaging Line X, the code will read:



**8 317 1092 X**

Minute Coding is also indicated on the carton.

Best Before is 1 year from date of packing, with no rounding.

Best Before Date is displayed as:

(DD.MM.YYYY)

Production Date is displayed as:

(DD.MM.YYYY)

Eg:

Store in a clean, cool and dry place / Conserver dans un endroit propre, sec et à température ambiante. / Conservar en lugar limpio, fresco y seco / Conservar em local limpo, fresco e seco. / Conservare in luogo asciutto e lontano da fonti di calore / Хранить при температуре не выше 20 °C и относительной влажности воздуха не более 75 % / 20 °C-тан аспайтын температурада және ауаның салыстырмалы ылғалдылығы 75%-дан аспайтын жерде сақтау керек. / Sauber, trocken und bei Raumtemperatur lagern. / Opbevares tørt og kjølig / Opbevares på et rent, køligt og tørt sted / Förvaras rent, kallt och torrt / Säilytetään puhtaassa, viileässä ja kuivassa paikassa. / Зберігати в чистому, прохолодному та сухому місці. / A se pástra la loc curat, uscat și răcoros. / Hraniti na čistem, hladnem in suhem.

Best before: / A consumer de préférence avant le: / Consumir preferentemente antes del: / Consumir de preferència antes de: / Da consumarsi preferibilmente entro il: / Годен до: / Жаралдылығы: / Mindesztens hűvös és: / Best før: / Mindst holdbar til: / Bäst före: / Parasta ennen: / Вижте до, Номер парти виробництва: / A se consuma, de preferință, înainte de: / Употреблять раньше до / lot:

Date of manufacture: / Fabriqué le: / Fecha de Fabricación: / Data de fabrico: / Data di produzione: / Дата изготовления и упаковывания: / Фабрициран және қапталған күні: / Hergesteld am: / Produzet: / Producent: / Tilverkat: / Valmistettu: / Дата виробництва: / Produis la data de: / Proizvedeno

	<b>31.03.2014</b>	<b>30791092C</b>
	<b>20.03.2013 13:13</b>	<b>ENGLAND</b>

Made in: see box / Fabriqué en: voir ci-dessus / Fabricado en: ver reserva de marcasje / Fabricado em: ver estejo / Prodotto in: vedi riquadro / Код изготовителя / Фабрици код / Hergestellt in: siehe Aufdruck / Produzet i: Se eske / Producent i: se box / Tilverkat i: se forpackning / Valmistusmaa: katso laatikkaa / Produis de: vezi partea de jos a cutiei / Proizvedeno v: glej pakiranje

Изготовитель (КЗ, Фабрика): ENGLAND - Nestlé UK Ltd., (Нестле ЮК Лтд.) Marston Lane, Tutbury, Burton-On-Trent, Staffordshire, DE13 9LY, Соединенное королевство Великобритании и Северной Ирландии (КЗ, Ульбригитинийн және Солгустик Ирландийн Бирлэкен Королдиг); SPAIN - Nestlé Espana SA., (Нестле Эспанья СА.) Ctra San Gregorio km 2,4 17007, Girona, Испания

Packed in a protective atmosphere / Conditionné sous atmosphère protectrice / Envasado en atmósfera protectora / Acondicionado em atmosfera protetora / Confezionato in atmosfera protettiva / Unter Schutzatmosphäre verpackt / Pakket i beskyttende atmosfære / Förpackad i skyddande atmosfär / Pakattu suojaakaasiin / Упаковано в модифицированной атмосфере / Упаковано в захисному середовищі / Produis ambalat in atmosferă protectoare / Pakirano v kontrolirani atmosferi / Турлендірілген атмосферада қапталған

Signature

Full name Dean Peplow

Position Quality Assurance Manager

Date 22.01.2019